



ISAR-RAKOLL CHEMIE PORTUGUESA, S.A.

TECHNICAL DATA SHEET

DECORK DV 724/4

CHARACTERISTICS AND APPLICATIONS:

DECORK DV 724/4 is an aqueous based adhesive specially used for laminating cork to cork and for bonding natural cork veneer to agglomerate cork.

It produces flexible joints with good heat and water resistance.

TECHNICAL SPECIFICATIONS:

Colour	: White
Viscosity	: 4000 ± 400 mPa.s (Brook.RV.SP3,20RPM,20°C)
Solids content	: 58.5 ± 1.0%
Density (20°C)	: Approx. 1,20
pH	: Approx. 5

INSTRUCTIONS FOR USE:

The surfaces that are to be bonded should be well cleaned and free of dust and grease.

Room and materials temperature	: 18-22°C
Glue spread	: 100-150 gr/m ²
Open time	: 10-20 min

The open and drying time depend upon the quantity of glue applied, absorbcency of the materials to be glued, room temperature and humidity.

The above results should only be used as a reference and should be determined after testing.

The tools used should be cleaned with water before the glue starts to dry.

STORAGE:

DECORK DV 724/4 should be stored in well-closed original containers and protected from frost. In these conditions the glue can be conserved for, at least, 6 months without changing its properties.

All information in this technical data sheet is given in good faith, based on our research and practical experience. Whilst we guarantee the constant quality of our products we cannot be responsible for the results obtained in their use, since the conditions of use and working methods are beyond our control.

D.D.Q
99/10/04
(CB/Mad/99)