



DIERA

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TECHNICAL DATA SHEET

FÁBRICA DE REVESTIMENTOS, COLAS E TINTAS, LDA.

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GLUE FOR CORK BOARDS REF. DL- 8002

COMPOSITION:

This adhesive is based on an aqueous polyvinyl acetate emulsion.
This glue does not contain volatile organic solvents.

PROPERTIES:

This product provides a transparent adhesive film with high cohesion, notable thermal stability and bond strength after complete drying.
Because of its rapid increase in bond strength at pressing temperatures of between 60 and 80 ° C can be used in so-called short-cycle presses.
This adhesive achieves Test Group D 3 to DIN EN 204.

SOLIDS CONTENT:

50 ± 1 % (mass).

DENSITY:

1.07 ± 0.02 (20 °C - DIN 53217).

VISCOSITY:

100 - 120 Poises (20 °C - DIN 53788).

PH:

2.5 - 4 (DIN 53785).

APPEARANCE:

High viscosity milky-white liquid, colourless when dried.

APPLICATION:

The principal method used is machine roller coater.

STORAGE:

The product should not be stored more than six months before use, preferably at temperatures of 5 - 25 °C.

SAFETY:

There is no special risk to health in handling this product.
Only the usual protective measures should be observed.